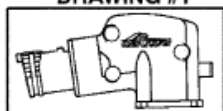
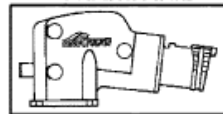


DRAWING #1



DRAWING #2



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		87114A19	EXHAUST MANIFOLD ASSEMBLY	2		
2	22	33198A 1	PLUG	AR		2
3	22	36382	PIPE PLUG	4		
4	22	36305	ELBOW (90 DEGREES)	AR	METAL	2
4	22	45084	FITTING (STRAIGHT)	AR	METAL	2
5	27	33395	GASKET	2		3
6	10	53728	SCREW (4-518")	8		
7	27	818832	GASKET (USE WITH RISER KITS	2		
8	27	41813	GASKET (STANDARD COOLING)	2		3
9	27	41811	GASKET (CLOSED COOLING)	2		3
10		816900A 5	EXHAUST ELBOW ASSEMBLY	1	(SEE DRAWING #1 ON ILLUSTR	
10		816900A 7	EXHAUST ELBOW ASSEMBLY	1	(SEE DRAWING #2 ON ILLUSTR	
11	10	12244	SCREW (1")	6		
11	10	98534	SCREW (2-1/4")	2		
12	54	73668	J-CLIP (PORT)	1		
13	22	806926A 1	DRAIN ELBOW	2	PLASTIC	
14	22	806608A 1	DRAIN PLUG	2	PLASTIC	
15	25	806609	QUAD RING	2	PLASTIC	
-		93320A 7	EXHAUST RISER KIT (3")	1	EACH KIT CONTAINS TWO RISE	
-		93322A 5	EXHAUST RISER KIT (6")	1	EACH KIT CONTAINS TWO RISE	
-	27	75611A88	ENGINE OVERHAUL GASKET SE	1		